

## NACE.NACE-CIP2-001.v2025-02-25.q36

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### NEW QUESTION: 1

Centrifugal blast cleaning requires:

- A. Well maintained blast wheels
- B. A large volume of air to propel the abrasive
- C. The use of single use abrasives
- D. Very large nozzles

**Answer: A (LEAVE A REPLY)**

### NEW QUESTION: 2

When conducting inspections the Inspector should follow which standards:

- A. Australian standards in Australia
- B. NACE and SSPC standards in North America
- C. The specified standards
- D. ISO standards in Europe and Asia

**Answer: C (LEAVE A REPLY)**

### NEW QUESTION: 3

Which standards are generally established by private-sector bodies and are available for use by any person or Organization, private or government?

- A. Mandatory
- B. Voluntary
- C. Consensus
- D. De facto

**Answer: (SHOW ANSWER)**

### NEW QUESTION: 4

Inspectors perform tests on linings that they may not perform on exterior coatings because

- A. linings protect the contents and the container.
- B. linings are more durable than coatings.
- C. coatings are expected to degrade over time.
- D. coatings are more durable than linings.

Answer: ([SHOW ANSWER](#))

**NEW QUESTION: 5**

Corrosion is the reverse process of

- A. steel manufacturing.
- B. galvanic deterioration.
- C. flaking.
- D. hot dipping.

Answer: ([SHOW ANSWER](#))

**NEW QUESTION: 6**

When NACE/SSPC WJ 1 is referenced; what type of equipment would the Inspector expect to see on the job:

- A. Water Jetting Equipment
- B. Scarifiers
- C. Abrasive Blasting Equipment
- D. Power Tools

Answer: A ([LEAVE A REPLY](#))

**NEW QUESTION: 7**

Pre-cleaning of work pieces will NOT remove

- A. mill scale.
- B. oil or grease.
- C. dirt.
- D. snow, ice or water.

Answer: A ([LEAVE A REPLY](#))

**NEW QUESTION: 8**

Inspector reports should always be copied to:

- A. All parties involved in the project
- B. Whomever the Owner identifies
- C. The Owner only
- D. The Contractor and Owner

Answer: ([SHOW ANSWER](#))

**NEW QUESTION: 9**

You are the NACE Coating Inspector on a tank lining project where desiccant dehumidification is being used. Since the first shift of abrasive blasting your readings have indicated relative humidity below 40%; however on the second shift of coating application your readings are indicating 80%.

Your FIRST preferred course of action is to:

- A. Check to See if the dehumidification equipment is operating correctly
- B. Call your supervisor
- C. Advise the coating applicator supervisor of your readings
- D. Document the readings at the end of the shift

**Answer: C ([LEAVE A REPLY](#))**

#### **NEW QUESTION: 10**

It is always possible to see moisture on a steel substrate:

- A. False
- B. True

**Answer: ([SHOW ANSWER](#))**

#### **NEW QUESTION: 11**

In powder coatings, when the particles of powder begin to flow but are not fully liquid, they are in what stage?

- A. Gel stage
- B. Wetting stage
- C. Cure stage
- D. Flow stage

**Answer: D ([LEAVE A REPLY](#))**

#### **NEW QUESTION: 12**

NACE Standards include:

- A. Material Requirements
- B. a) only
- C. a) & b)
- D. Standard Practices

**Answer: C ([LEAVE A REPLY](#))**

#### **NEW QUESTION: 13**

When performing an adhesion test in accordance with ASTM D 3359 where the Dry Film Thickness is approximately 10 mils, the Inspector should use:

- A. Method B - Cross Hatch
- B. Method A - X Cut
- C. Method A - Cross Hatch
- D. Method B - X cut

**Answer: B ([LEAVE A REPLY](#))**

**NEW QUESTION: 14**

All of these are advantages of using repair patches EXCEPT

- A. special tools or equipment are required.
- B. inert to common acids, alkalis, and solvents.
- C. barrier to moisture and corrosion.
- D. excellent abrasion resistance.

**Answer: ([SHOW ANSWER](#))**

**NEW QUESTION: 15**

A failure caused by applying a coating too thinly is known as

- A. chalking.
- B. pinholes.
- C. cracking.
- D. failure to cure.

**Answer: B ([LEAVE A REPLY](#))**

**NEW QUESTION: 16**

Non-Conformance Reports are designed to:

- A. To identify items that do not meet the specification requirements
- B. Elevate the status of the Inspector
- C. Assist the Owner in negotiating credits from the Contractor
- D. Punish the Contractor for substandard work

**Answer: A ([LEAVE A REPLY](#))**

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**NEW QUESTION: 17**

When observing fabrication defects the NACE Inspector should:

- A. Stop the job immediately
- B. Write an NCR and call the fabricator
- C. Require they be corrected prior to coating

D. Consult the specification to determine how they should be treated

**Answer: D ([LEAVE A REPLY](#))**

**NEW QUESTION: 18**

You have just your NACE CIP Level 2 certification when you are asked to supervise a team of uncertified field pipeline inspectors.

Your FIRST preferred course of action is to:

- A. Meet with the prospective employer to scope of your role
- B. Advise the prospective employer that you cannot accept the position
- C. Review the NACE Attestation prior to making a decision
- D. Accept assignment without hesitation

**Answer: C ([LEAVE A REPLY](#))**

**NEW QUESTION: 19**

The primary purpose of Fireproofing coatings are to provide:

- A. Preferential fuel for the fire
- B. Explosion resistance
- C. Temporary protection for the structure
- D. fire extinguishing characteristics

**Answer: ([SHOW ANSWER](#))**

**NEW QUESTION: 20**

Application of Thermal Spray Coatings requires:

- A. No particular skills
- B. The same skills as welding
- C. The same skills as liquid coatings
- D. Specialized skills supported by training and experience

**Answer: ([SHOW ANSWER](#))**

**NEW QUESTION: 21**

When performing inspection in accordance with ASTM D 4138 the Inspector will use:

- A. A mechanical adhesion tester
- B. A hardness tester
- C. A set of 14 pencils of varying hardness
- D. A destructive paint inspection Tooke gauge

**Answer: D ([LEAVE A REPLY](#))**

**NEW QUESTION: 22**

Which product, is used in conjunction with other coatings such as FBE when the lines run through wetlands or a body of water?

- A. Coal Tar Enamel

- B. 3-Layer Polyethylene (PE)
- C. 2-Layer Polyethylene (PE)
- D. Concrete

**Answer: D (LEAVE A REPLY)**

**NEW QUESTION: 23**

Cold-applied tape

- A. is typically green or red and looks like "painted" finish.
- B. is polyethylene film, heat laminated, "With an adhesive layer of butyl glue.
- C. are identifiable by its distinct colors, usually light blue, green, Or Grey.
- D. have a cross-linked polyethylene backing and a heat-activated adhesive.

**Answer: B (LEAVE A REPLY)**

**NEW QUESTION: 24**

When ASIN D 3363 is specified the Inspector must:

- A. Use the correct solvent
- B. Record the two end points identified in the standard
- C. Record the highest value attained
- D. Record the percentage of failure

**Answer: B (LEAVE A REPLY)**

**NEW QUESTION: 25**

The HATE adhesion tester uses

- A. a hydraulic piston to apply pressure to the test dolly.
- B. compressed air to apply pressure to the test dolly.
- C. a special tape to apply pressure to the test dolly.
- D. mechanical means only to apply pressure to the test dolly.

**Answer: A (LEAVE A REPLY)**

**NEW QUESTION: 26**

Dehumidification is defined as the removal of moisture vapor from the air to

- A. lower its dew point,
- B. provide worker comfort.
- C. lower its temperature
- D. raise its relative humidity.

**Answer: A (LEAVE A REPLY)**

**NEW QUESTION: 27**

Thermal Spray coatings provide:

- A. Thermal protection
- B. Inhibitive protection

- C. Barrier protection
- D. Sacrificial protection

**Answer: D (LEAVE A REPLY)**

**NEW QUESTION: 28**

You should bulk store coatings containing isocyanates

- A. in a heated warehouse.
- B. wherever it is convenient
- C. in a well ventilated area separate from the work place.
- D. in a refrigerated warehouses

**Answer: C (LEAVE A REPLY)**

**NEW QUESTION: 29**

Inspection and Test plans are developed by referencing:

- A. The Specification, TDS, relevant Standards and Codes
- B. The Specification, Safety Manual, Relevant Standards and Codes
- C. The Specification, Application Guidelines, 'Relevant Standards and Codes
- D. The Specification, SDS, relevant Standards and Codes

**Answer: A (LEAVE A REPLY)**

**NEW QUESTION: 30**

You are the NACE Level 2 Inspector with the final responsibility to prepare the final report for a very large structural steel shop project which has gone very well. It is due next week. The work has been ongoing for two years and several NACE Level 1 Inspectors have worked under your supervision throughout the project. You find you are missing one week of daily reports for the night shift from the very beginning of the project and despite your best efforts they are cannot found.

You FIRST preferred course of action is to:

- A. Use creative writing to cover over the fact they are missing
- B. Plainly state in your report that they are missing
- C. Re-create the reports as not much was going on during night shift anyway
- D. Do not complete your report until they can be found

**Answer: B (LEAVE A REPLY)**

**NEW QUESTION: 31**

The most likely area of failure on a buried external pipeline coating is the:

- A. Field joint coating
- B. Ground bed
- C. Mainline coating
- D. Areas exposed to Ultra Violet light

**Answer: (SHOW ANSWER)**

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**NEW QUESTION: 32**

When working with someone who is very concerned about Stability and maintaining adherence to the status-quo, the Inspector should try to:

- A. Challenge their value to the team and try to get them out of their comfort zone
- B. Implement immediate to get them motivated
- C. Make sure they are the center of attention in all site meetings
- D. Give them as much advance notice as possible about upcoming changes

**Answer: D (LEAVE A REPLY)**

**NEW QUESTION: 33**

NACE International Standards are developed by:

- A. International mandates
- B. Regional mandates
- C. Government mandates
- D. Standard committees

**Answer: D (LEAVE A REPLY)**

**NEW QUESTION: 34**

Coating Surveys are legally required:

- A. On high pressure gas lines and fireproofed structures
- B. On water tanks and potable water pipelines
- C. On food and beverage vessels and can linings
- D. On commercial marine vessels and offshore platforms

**Answer: D (LEAVE A REPLY)**

**NEW QUESTION: 35**

NACE No.13/ SSPC 6 identifies the use of:

- A. Waterjetting only
- B. Abrasive blasting only
- C. Steam cleaning only

D. Various methods of cleaning

**Answer: D (LEAVE A REPLY)**

**NEW QUESTION: 36**

You are the NACE Inspector on a project where a stationary floating structure is being coated and you notice a self-smoothing anti-fouling coating has been specified.

This is not a good choice because:

- A. It contains biocide
- B. It will result in a very slippery surface
- C. It doesn't contain biocide
- D. The floating structure is stationary

**Answer: A (LEAVE A REPLY)**

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